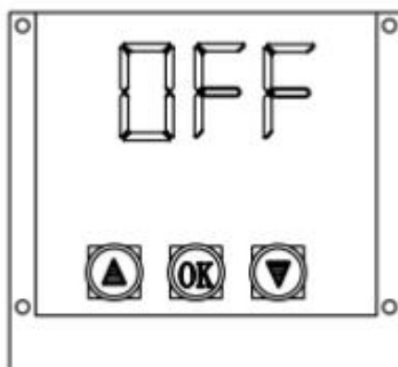
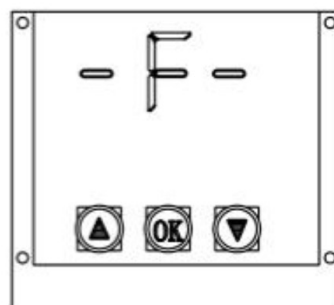
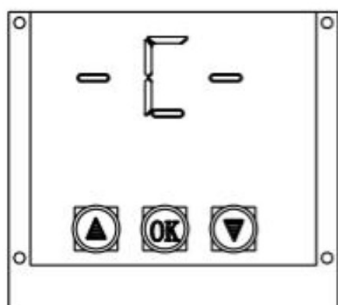


GY-04 Controller User Manual

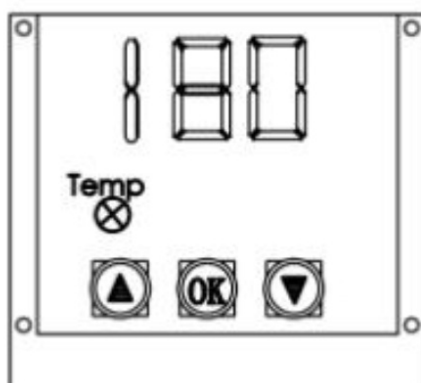
1. When you turn on the heat press machine, the display shows "OFF".



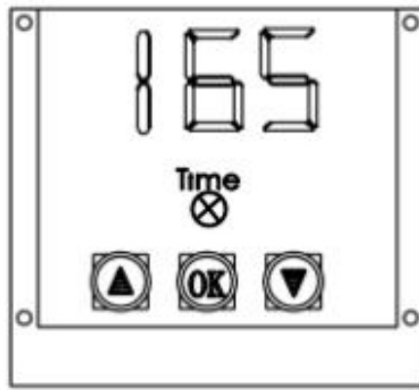
2. Press the "OK" button will shows the degrees Celsius "C". You could use the Up or Down button to switch between degrees Celsius and degrees Fahrenheit.



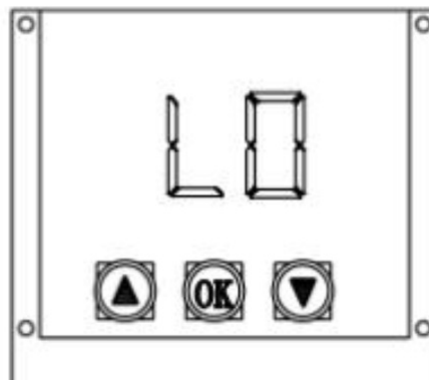
3. Press "OK" button to enter TEMPERATURE setting. When the TEMP indicator blinks, use Up/Down button to set the required temperature. (Temperature adjustable range: 100-225 C/212-437 F)



4. Press "OK" button to enter TIME setting. When the TIME indicator blinks, use Up/Down button to set the required time. (Time adjustable range: 0-999S)



5. After finishing above-mentioned settings, press "OK" button to enter the heating mode. If the temperature is below 100C/212F, then the display reads "LO"(low temperature).



6. If you need to adjust the settings during the heating mode, you could repeat step 2 to step 5 to do the adjustment.

7. When the heat platen has settled into its desired temperature, press down the heat platen, then the timer will automatically start counting down and CD-L indicator blinks. The timer will begin to sound once it reaches 3 seconds. The warning is meant to prepare the user to release the handle once the time reaches 0 seconds. When the handle is lifted, the timer will automatically sound off.

8. Long press the digital controller for 4-5 seconds, then can enter the engineering model:

P-5: Temperature Difference Calibration Mode, calibration range is -99 to +99

P-6: intermittent heating in advance before setting, setting range is from 1 to 20.

P-7: Constant temperature in advance before setting, setting range is from 1 to 9. P-8: constant temperature mode, when reach the setting temperature, the machine will stop heating for 1 seconds then will keep heating for few seconds, setting range is from 0 to 9.

P-9: Countdown mode: "No" means when the machine work, it will count down, "Yes" means when reach the setting temperature, the machine will enter the countdown mode.